





- For universal use as overfill or dry run protection system
- Setup without adjustment
- For food, beverage and pharmaceutical industry thanks to surface finishing  $\,< 0.8 \; \mu m$
- ATEX approvals

Type 8112 can be combined with...



Type 2030 Globe control valve



Type 8644
Process actuation
control system
AirLINE



**Type 2712** Diaphragm valve



Type 8619 multiCELL transmitter/controller



PLC

The 8112 is a vibrating level switch for liquids, using a tuning fork for level detection.

It is designed for industrial use in areas of process technology and can be used in liquids. Typical applications are overfill or dry run protection.

The 8112 is available with different sensor lengths using a tube extension. The right length can be adapted thanks to a lock fitting.

Due to the simple and rugged measuring system, the 8112 is virtually unaffected by the chemical and physical features of the liquid. It works even under unfavourable conditions such as turbulence, air bubbles, foam generation (not suitable for measuring the foam thickness itself), buildup or varying products.

General technical data	
Materials Housing / Cover / Seal ring Wetted parts Tuning fork and process fitting Extension tube Ø 21.3 Process seal	PBT, Stainless steel 316L (1.4404) / PC / EPDM  Stainless steel 316L (1.4435) Stainless steel 316L (1.4435) Klingersil C 4400
Weight	Approx. 890 g + approx. 110 g/m (tube extension)
Electrical connections	1 or 2 cable glands M20×1.5 (depends on output version)
Process fitting	Thread G or NPT, ¾" or 1"; clamp 2"
Surface finishing quality	Ra < 3.2 μm (thread) / Ra < 0.8 μm (clamp)
Extension tube length	2001000 mm
Dynamic viscosity	0.110000 mPa.s (requirement: with density 1)
Flow velocity	max. 6 m/s (with a viscosity of 10000 mPa.s)
Density	0.52.5 g/cm³ (selected by DIP switch) or 0.72.5 g/cm³
Fluid temperature	-50+150 °C (-58+302 °F)
Fluid pressure	-164 bar (-14.51+928.64 PSI)
Measurement deviation <sup>1)</sup> Hysteresis Delay time / Frequency	Approx. 2 mm with vertical installation Approx. 500 ms / Approx. 1200 Hz
Output	Double relay output or NAMUR output

<sup>1) = &</sup>quot;measurement bias" as defined in the standard JCGM 200:2012



Electrical data - Sensor with rela	y output				
Output	Relay (DPDT), 2 floating spdts				
Power supply	20253 V AC, 50/60 Hz or 2072 V DC				
,	(at U>60 V DC the ambient temperature must be max. +50 °C (+122 °F))				
Power consumption	18 VA (AC); approx. 1.3 W (DC)				
Turn-on voltage	min.: 10 mV; max.: 253 V AC, 253 V DC				
Switching current	min.: 10 mA; max.: 5 A (AC), 1 A (DC)				
Switching capacity	max. 1250 VA, 50 W				
Modes (adjustable)	A = max. detection or overfill protection B = min. detection or dry run protection				
Delay time	when immersed: 0.5 s when laid bare: 1 s				
Electrical data - Sensor with NAI	MUR output				
Output	2 wire current modulation according to NAMUR				
Power supply Voltage supply  Open-circuit voltage Short-circuit current	via connection to an interface according to NAMUR IEC 60947-5-6, approx. 8.2 V U <sub>0</sub> approx. 8.2 V I <sub>1</sub> , approx. 8.2 mA				
Current consumption Falling characteristic Rising characteristic Fault signal	≥2.2 mA (blade uncovered) / ≤1.0 mA (blade covered) ≤1.0 mA (blade uncovered) / ≥2.2 mA (blade covered) ≤1.0 mA				
Necessary processing system	NAMUR processing system acc. to IEC 60947-5-6 (EN50227/DIN19234)				
Modes (NAMUR output adjustable to falling or rising characteristics)	Min.: rising characteristics (High current when immersed) Max.: falling characteristics (Low current when immersed)				
Environment					
Ambient temperature Operating Storage	-40+70 °C (-40+158 °F) -40+80 °C (-40+176 °F)				
Standards, directives and certific					
Protection class	IP66/IP67 with M20×1.5 gland mounted and tight- ened     II (relay output); II (NAMUR output)				
Overvoltage category	III				
Standards EMC Security ATEX <sup>1)</sup> NAMUR	EN61326 EN61010-1 EN50014; EN50020; EN50284 IEC 60947-5-6 (EN 50227)				
Specifications Ex					
<ul><li>E - Protection</li></ul>	Categories 1/2G, 2G				
( - Certification	Ex ia IIC T6				
Conformity specifications <sup>1)</sup> Power supply Ui Short circuit rating li Power limitation Pi Ambient temperature Internal capacity Ci Internal inductivity Li	20 V 103 mA 516 mW -40+85 °C (-40+185 °F) (depend on categories) negligible negligible				

<sup>1)</sup> homologation certificate PTB 07 ATEX 2004X



### **Target applications with Type 8112**

#### Chemical industry - solvents



In addition to continuous level measurement, level detection is an essential safety feature for storage tanks. However, most modern level sensors are approved as overfill protection systems for level measurement, but a different second physical measuring principle provides optimum redundancy and safety.

Thanks to the manifold application possibilities, the type 8112 vibrating level switch is ideal for all applications concerning stock-keeping of liquids. A number of electrical and mechanical versions ensures simple integration into existing processing systems.

#### Advantages:

- various electrical versions
- product-independent
- universal level detection for all liquids.

#### Food processing industry



The processes carried out in foodprocessing tanks, such as for example for milk, place high demands on the installed technology. Sterilization and cleaning of the vessels involves high pressures and temperatures. The level sensors installed must meet the requirements of hygienic construction. Materials in contact with the fluid and its level of roughness ensure optimum cleanability during CIP cycles. Type 8112 is installed for detection and overflow protection or pump protection. The tuning fork is highly polished for the use in sensitive foodstuffs such as milk.

#### Advantages:

- universal level detection for all liquids.
- high resistance sensor materials
- adjustment and maintenance-free

#### Water/sewage water plants



Chemicals are required for sewage water treatment. They are used for precipitation. Phosphate and nitrate are sedimented and isolated. For the treatment and neutralisation of sludge, acids and solvents are stored away from lime water and ferric chloride. These substances are subject to the regulations on substances hazardous to water. Therefore, overflow protection systems must be installed on the storage tanks. To avoid overfilling of vessels with toxic

products, sensors for level detection are an

Advantages:

high reproducibility

important safety element.

#### Chemical industry - reactors



Thanks to the manifold application possibilities, the Type 8112 vibrating level switch is ideal for all applications concerning stock-keeping of liquids. A number of electrical and mechanical versions ensures simple integration into existing processing systems.

#### Advantages:

- various electrical versions
- product-independent
- completely gas-tight
- high reliability
- universal level detection for all liquids.

### Principle of operation

The tuning fork is piezoelectrically energised and vibrates at a mechanical resonance frequency of approx. 1200 Hz. When the tuning fork is submerged in the product, the frequency changes. This change is detected by the integrated oscillator and converted into a switching command.

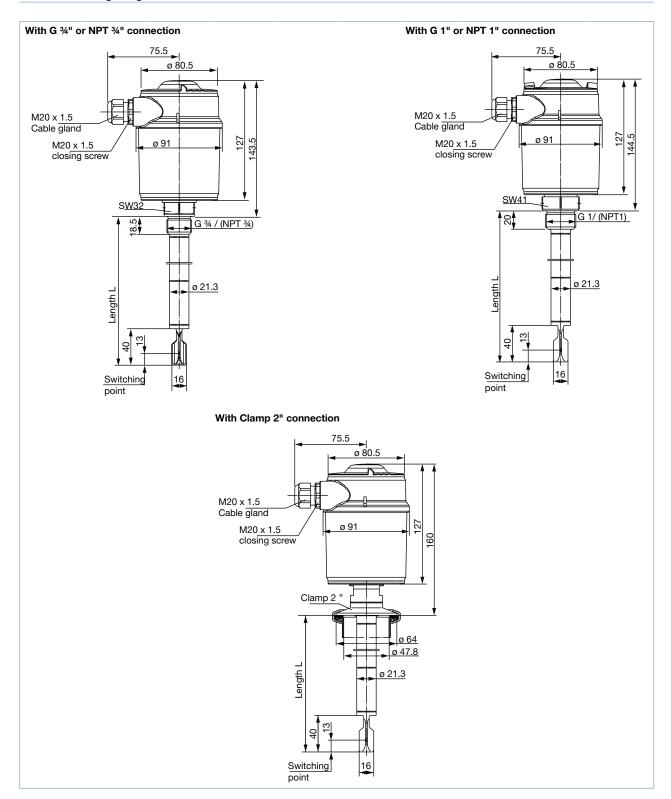
The integrated fault monitor detects the following faults:

- interruption of the connection cable to the piezoelectric elements
- extreme material wear on the tuning fork
- breakage of the tuning fork
- absence of vibration.

If one of these faults is detected or in case the power supply fails, the electronic system switches to a defined switching state, e.g. the output transistor is blocked (safe condition).



# Dimensions [mm]





## Ordering chart for the 8112 vibrating level switch

Output	Power supply	Extension tube length	Process connection	Electrical connection	Article no.
Double relay (DPDT),	2072 V DC /	300	G ¾"	2 cable glands M20 x 1.5	558119 📜
2 floating spdts	20250 V AC (5 A)		NPT ¾"	2 cable glands M20 x 1.5	558120 📜
		500	G ¾"	2 cable glands M20 x 1.5	558121 📜
			NPT ¾"	2 cable glands M20 x 1.5	558122 📜
		1000	G ¾"	2 cable glands M20×1.5	558123 📜
			NPT ¾"	2 cable glands M20 x 1.5	558124 📜
		300	G 1"	2 cable glands M20×1.5	558125 📜
			NPT 1"	2 cable glands M20 x 1.5	558126 📜
		500	G 1"	2 cable glands M20×1.5	558127 📜
			NPT 1"	2 cable glands M20×1.5	558128 📜
		1000	G 1"	2 cable glands M20 x 1.5	558129 📜
			NPT 1"	2 cable glands M20×1.5	558130 📜
		300	Clamp 2"	2 cable glands M20 × 1.5	558131 📜
		500	Clamp 2"	2 cable glands M20×1.5	558132 📜
		1000	Clamp 2"	2 cable glands M20×1.5	558133 🛒
Namur signal - Ex version ATEX approval	8.2 V DC - via an intrinsic safety interface with NAMUR input	300	G ¾"	1 cable gland M20×1.5	558134 📜
			G 1"	1 cable gland M20×1.5	558135 📜
		500	G ¾"	1 cable gland M20×1.5	558136 ∖≕
			G 1"	1 cable gland M20×1.5	558137 📜
		1000	G ¾"	1 cable gland M20×1.5	558138 📜
			G 1"	1 cable gland M20×1.5	558139 📜

## Further versions on request

Port connection Clamp 1"; 1"½ DIN 11851

Flange

SMS

Neumo BioControl® (a registered Trademark of Neumo-Ehrenberg Group)

Materials
ECTFE, enamel, Hastelloy C4 or PFA for flange connection

Hygienic version

Ra < 0.8 µm for G or NPT threaded connection

Ra < 0.3 µm for Clamp connection

Temperature

-50...+250 °C

Additional up to 6000 m

## Ordering chart for accessories (to be ordered separately)

Description	Article no.	
Set with 2 reductions M20x1.5 / NPT ½" +2 neoprene flat seals for cable gland +2 screw-plugs M20×1.5	551782 📜	
Lock fitting - only for pressureless handling, -50150°C; G1"		
Lock fitting - only for pressureless handling, -50150°C; NPT1"	558219 👾	



# Customized 8112 vibrating level switch - request for quotation

Please fill in and send to your local Bürkert Sales Centre\* with your inquiry or order.

Note

You can fill out the fields directly in the PDF file before printing

Company:			Contact person:		out the fo	
Customer No.:			Department:			
Address:			Tel. / Fax.:			
Postcode / Town:			E-mail:			
Vibrating level switch	8112					
	Quantity:		Desired del	ivery date:		
■ Process fitting conn	ection:					
External thread	☐ G ¾"		☐ NPT ¾"			
	☐ G 1"		☐ NPT 1"			
Clamp	1"	1"½	2"			
Flange	☐ DN25	☐ DN40	☐ DN50			
DIN 11851	□ DN25	☐ DN32	☐ DN40	☐ DN50		
SMS 1145	☐ DN38	☐ DN51				
Special rugosity	☐ No		Yes with Ra ext. = 0.8 μm	Yes with Ra ext. =	0.3 µm	
■ Length	☐ 300 mm	☐ 500 mm	☐ 1000 mm			
	specific length	in mm (must be a multiple	of 500 mm and between 1500 and 6000	0 mm) 2 mm		
Output signal and power supply	Double relay a 20253 V AC		NAMUR and 815 V DC			
■ ATEX approval only with Namur Output	☐ Yes ut		No			

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